## 14-600 - Vacuum Relief Valves



## Overview

High flow vacuum relief valves feature one piece cast bronze bodies, Teflon coated discs and elastomer soft seating provide accurate and dependable operation. Ideal for use with high volume vacuum systems, bulk hauling tanks and trailers, powdered solids/bulk handling and pneumatic conveying equipment.

Connection sizes 2", 2 1/2" and 3"
Relief settings $8^{\prime \prime}$ to $30^{\prime \prime} \mathrm{Hg}$ @ $400^{\circ} \mathrm{F}$ max.

## Applications

- High volume vacuum systems
- Bulk hauling tanks and trailers
- Powdered solids / bulk handling
- Pneumatic conveying equipment


## Features

- Weather resistant construction
- Elastomer soft seat is vibration resistant
- Stainless steel spring
- One piece unified bronze body design
- High capacity "top-guided" design
- TFE / chrome plated internals


## Ordering Number System for 14-600

| 14 | 6 | 05 | V12 |
| :---: | :---: | :---: | :---: |
| Series <br> Number | Body / Cap Style and Service | Inlet Connection | Relief Pressure |
| $14$ <br> Base Model No. | 6 = Vacuum Relief | $\begin{aligned} & 05=2 \text { NPT } \\ & 06=21 / 2^{\prime \prime} \text { NPT } \\ & 07=3 " \text { NPT } \end{aligned}$ | Vacuum Relief Setting, Hg <br> "V" Prefix + Inches Mercury <br> ("V" +2 Digits) |



## Materials

| item | Component | Material |
| :---: | :---: | :---: |
| 1 | Nameplate | Aluminum |
| 2 | Drivescrews (2) | Steel (Plated) |
| 3 | Spring | Stainless Steel |
| 4 | Adjusting Screw | Brass ASTM B-16 |
| 5 | Cap Screw (4) | Steel (Plated) |
| 6 | Spring Washer | Brass ASTM B-16 |
| 7 | Cap | Bronze ASTM B-584 |
| 8 | Seat O-Ring | Silicone |
| 9 | Seat Insert | Brass ASTM B-16 |
| 10 | Disc | Bronze ASTM B-584 |
| 11 | Body | Bronze ASTM B-584 |
| 12 | Friction Ring | Epdm |
| 13 | Stem Nut | Brass ASTM B-16 |
| 14 | Stem | Brass ASTM B-16 |
| 15 | Retaining Ring | Steel (Plated) |
| 16 | Lift Washer | Steel (Plated) |
| 17 | Lift Lever | Steel (Plated) |
| 18 | Roll Pin | Steel (Plated) |
| 19 | Plug | Brass ASTM B-16 |
| 20 | Plug | Brass ASTM B-16 |



## Dimensions

| Model Number | Size Inlet x Outlet in./mm | A in./mm | B in./mm | $\begin{gathered} \text { C } \\ \text { in./mm } \end{gathered}$ | Wt Each lbs/kg |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 14-605 | $\begin{gathered} 2 \times 2 \\ 50 \mathrm{M} \times 50 \mathrm{~F} \end{gathered}$ | $\begin{gathered} 3.000 \\ 76.200 \end{gathered}$ | $\begin{gathered} 6.500 \\ 165.100 \end{gathered}$ | $\begin{gathered} 3.125 \\ 79.375 \end{gathered}$ | $\begin{aligned} & 8.400 \\ & 3.810 \end{aligned}$ |
| 14-606 | $\begin{gathered} 2-1 / 2 \times 2-1 / 2 \\ 65 \mathrm{M} \times 65 \mathrm{~F} \end{gathered}$ | $\begin{gathered} 3.500 \\ 88.900 \end{gathered}$ | $\begin{gathered} 7.625 \\ 193.675 \end{gathered}$ | $\begin{gathered} 3.125 \\ 79.375 \end{gathered}$ | $\begin{aligned} & 11.800 \\ & 5.352 \end{aligned}$ |
| 14-607 | $\begin{gathered} 3 \times 3 \\ 80 \mathrm{M} \times 80 \mathrm{~F} \end{gathered}$ | $\begin{gathered} 4.125 \\ 104.775 \end{gathered}$ | $\begin{gathered} 8.750 \\ 222.250 \end{gathered}$ | $\begin{gathered} 3.875 \\ 98.425 \end{gathered}$ | $\begin{gathered} 16.300 \\ 7.394 \end{gathered}$ |

